

ICORE : Innovative COating REsearch

Innocenzo M. Pinto

University of Sannio, Centro Fermi, INFN, LVC and KAGRA

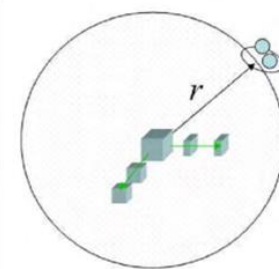
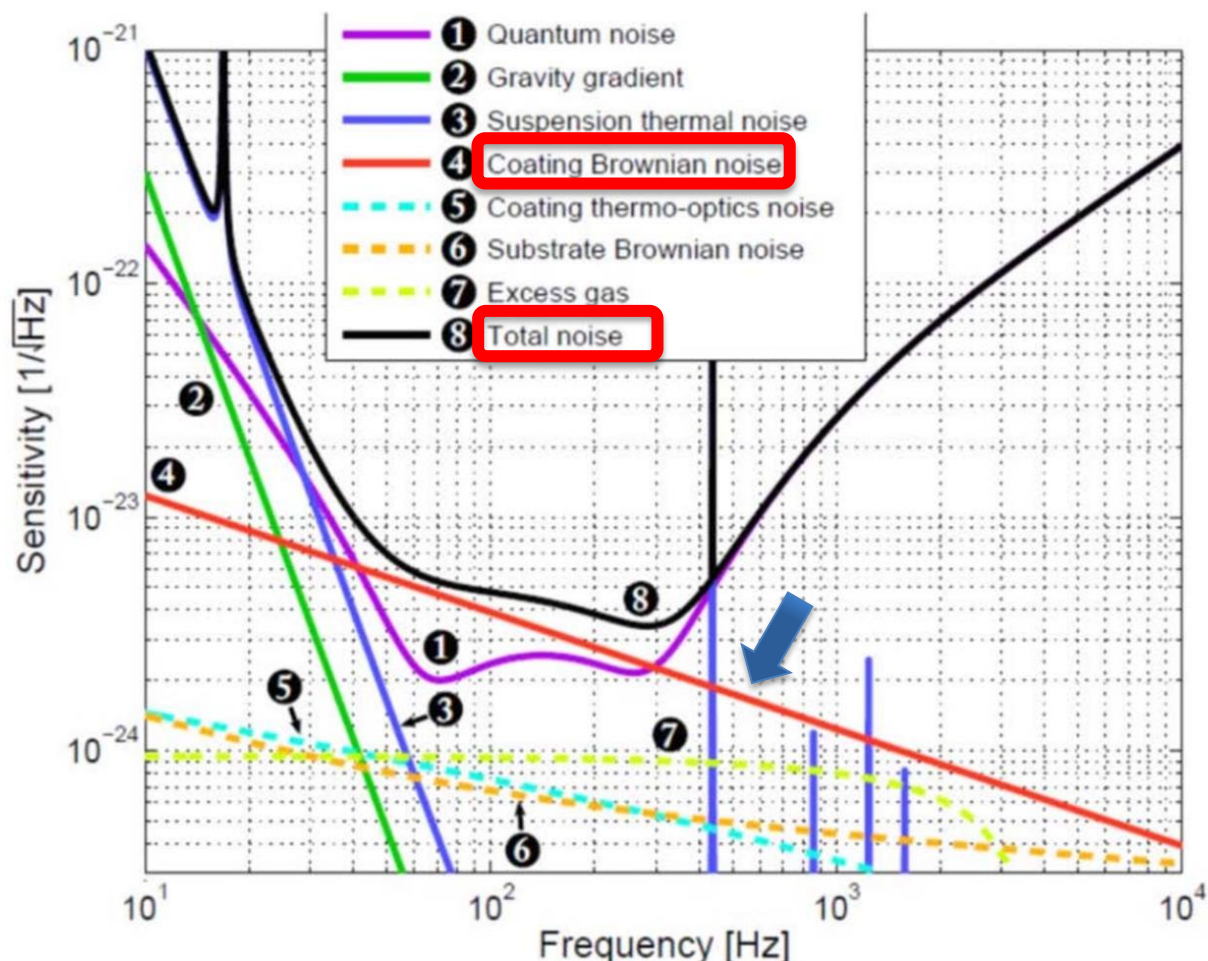


- Science case
- Research Goals & Trends
- Nanolayered Composites
 - Rationale
 - What/How
- iCoRe
 - Results 2018-19
 - Work planned for 2019-2020
- Funding requests

Scientific Case

iCoRe

Advanced Virgo Noise Budget



$$\left. \begin{array}{l} \text{Visibility volume} \\ \text{\& event rate} \end{array} \right\} \propto PSD_{\text{floor}}^{-3/2}$$

... a 5 μ thick film sets the sensitivity of a 5 Km scale instrument ! ...

Rome, December 19, 2018

Coating Noise PSD

iCoRe

HR coatings consist of cascaded doublets of low/high index materials. Each doublet is $\lambda/2$ thick (Bragg); the total number of doublets (and hence the total coating thickness) increases for higher reflectance, and lower high/low index ratio (contrast)

Temperature \rightarrow

Coating loss angle (mechanical, F/D theorem) \rightarrow

$$S_{coat}^{(B)}(f) = \frac{2k_B T}{\sqrt{\pi^3} f} \frac{1 - \sigma^2}{w_m Y} \phi_c$$

Beam spot-size \rightarrow

Thickness optimization [Villar et al, PRD 81, 122001 (2010)]

Act on the thicknesses \rightarrow

Act on the materials \rightarrow

$$\phi_c = \frac{\lambda_0}{w\sqrt{\pi}} (\eta_L d_L + \eta_H d_H), \quad \eta_{L,H} = \frac{\phi_{L,H}}{n_{L,H}} \left(\frac{Y_{L,H}}{Y_s} + \frac{Y_s}{Y_{L,H}} \right)$$

total (H,L)-index material thickness, in units of local wavelength

L,H material noisyness per unit thickness

Ti-doped Tantara [Harry et al, CQG 24 (2006) 40]

Rome, December 19, 2018

Coating Design Optimization (2005-2015)

Coating designs for Advanced Detectors

(Nazario MORGADO – LMA Lyon)



Thermal Noise Workshop – 23 february 2012

Optimized coatings : Gain for the Thermal Noise

Innocenzo PINTO (University of SANNIO) [Optimized Coating (LSC 12-17 August 2005, LIGO Hanford Observatory LIGO G-050363-00-R)]

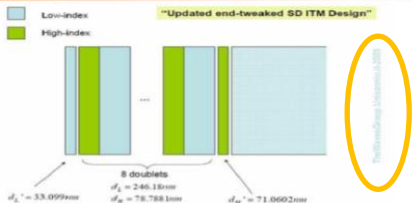
Goal : Modify the physical stack without changing the optical response

<p>Mirror transmission : 278 ppm $H:Ta_2O_5$ ($n : 2.035-4.3 \cdot 10^{-6}$, $\Phi : 3 \cdot 10^{-4}$) $L:SiO_2$ ($n:1.465-4.4 \cdot 10^{-6}$, $\Phi : 5 \cdot 10^{-5}$)</p>	
<p>Coatings for the TNI</p> <p>QWL mirror</p> <p>Substrate H L n.d=A/4</p>	<p>Lowest noise end tweaked stacked doublet (PINTO-University of Sannio)</p> <p>Substrate H L n.d#A/4</p>
(HL) ₁₃ HLL	0.56H(1.38 L0.62H) ₁₀ 0.16L
Ta ₂ O ₅ thickness : 1830 nm	Ta ₂ O ₅ thickness : 1347 nm
SiO ₂ thickness : 2722 nm	SiO ₂ thickness : 4032 nm
Relative PSD (Power Spectral Density) : 1	Relative PSD : 0.83



Thermal Noise Workshop – 23 february 2012

Optimized ITM mirror



- Goals :
- @ 1064 nm : Transmittance = 1.3 % - 1.5 %
 - @ 532 nm : 0.5 % < Transmittance < 2 %
 - Minimize the Electric Field

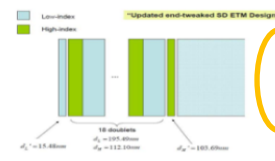
Always have in mind : ROBUST design (the less sensitive to manufacturing errors)



Thermal Noise Workshop – 23 february 2012

ETM mirror Designs

Optimized design



- Goals :
- @ 1064 nm : Transmittance = 5 +/- 1 ppm
 - @ 532 nm : 3 % < Transmittance < 15 % with goal 5% desired
 - Minimize the Electric Field < 0.01 V/m

Always have in mind : ROBUST design (the less sensitive to manufacturing errors)



Thermal Noise Workshop – 23 february 2012

(I.M. Pinto, M. Principe, R. DeSalvo, Ch. 12 in, "Optical Coatings and Thermal Noise in Precision Measurements," Cambridge Univ Press, 2012; M. Principe, Opt. Expr. 23 (2015) 10938)

Rome, December 19, 2018

GOALS

- “Better” materials : *high contrast, low optical absorption, low mechanical losses*
- Cryo – compatibility (3G detectors, Einstein Telescope)
- “Easy” technology, scalability

RESEARCH LINES (see I. Pinto, LVC Document G1700171)

- Microscopic/molecular modeling (TLS models - UFL, Stanford, Glasgow)
- High-temperature deposition (enhanced surface mobility, ultrastable glasses - Stanford)
- Ion Plating (Glasgow)
- Glassy oxide mixtures and more (LMA, H&WSC, CSIRO)
- Multi (>2) material coatings (Glasgow, MIT)
- **Nanolayered composite materials (USannio, NTHU, UFL)**  **iCoRe**
- Crystalline (GaAlAs, GaAlP) materials (CMS & LLC, Stanford, Glasgow, LMA)
- Silicon Nitrides (NTHU)
- Diffractive mirrors and metamaterials (UBraunschweig, USannio)

FUNDING

NSF (3M US\$, 3 years collaborative plan) - LIGO, US institutions

Rome, December 19, 2018

Dense (\rightarrow high contrast, fewer doublets, lower noise) coating materials, including Titania ($n=2.33@1064\text{nm}$) Zirconia ($n=2.12$) and Hafnia ($n=2.08$), featuring almost no mechanical loss-peak at cryo-temperatures, crystallize upon annealing, with observed subsequent blow-up of optical & mechanical losses (annealing in Silica reduces losses).

Silica doped Titania tolerates higher annealing temperature before the onset of crystallization [Chao et al, Appl. Opt 40 (2001) 2177]; same behaviour observed in Silica doped Zirconia and Hafnia [Ushakov, Phys. Stat. Sol. B241 (2004) 2268 (2004)].

Nanolayered Titania/Silica composites were first studied in [Gluck et al., J. Appl. Phys. 69 (1991) 3037]. Thinner layers were shown to tolerate higher annealing temperatures. Similarly, nanolayered Hafnia/Alumina composites tolerate high annealing temperatures [Liu et al., Appl. Surf. Sci. 252 (2006) 6206].

We introduced the idea of nanolayered Silica/Titania composites for GW detectors [LIGO-G], developed in collaboration w. Chao [NTHU] and DeSalvo's Groups.

Nanolayering e.g. Zirconia/Titania or Hafnia/Titania may hinder crystallization *in both materials*, due to crystalline mismatch (unproved yet, needs to be checked).

Nanolayered Films : What/How

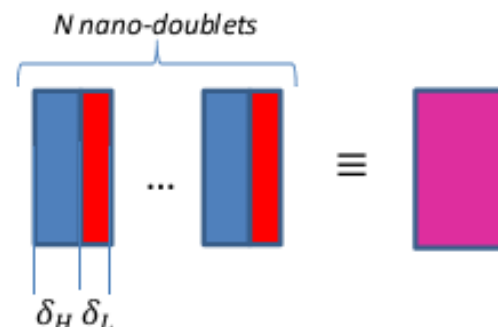
... The simplest geometry uses **cascaded nano-doublers**, and is thus specified by (N, δ_H, δ_L) .

For given $n_{L,H}$, **prescribing the composite index n_{eff} determines uniquely the thickness ratio** of the low / high index materials in it (from Drude's equation),

$$\frac{\delta_L}{\delta_H} = \left(\frac{n_H^2 - n_{eff}^2}{n_{eff}^2 - n_L^2} \right)$$

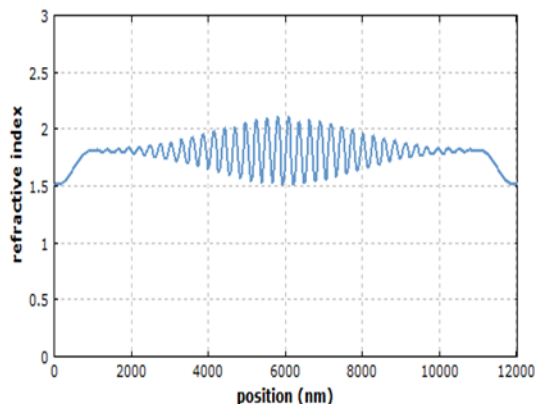
Prescribing the **optical thickness z of the composite material** (in units of the local wavelength), and the *minimum* thickness of the nano-layers) yields *all equivalent* slab design parameters (N, δ_H, δ_L) , from

$$N(\delta_H + \delta_L) = z\lambda_0 n_{eff}^{-1}$$



Equivalent $\text{TiO}_2/\text{SiO}_2$ subwavelength doublet based, QWL thick composites with $n_{eff}=2.09$

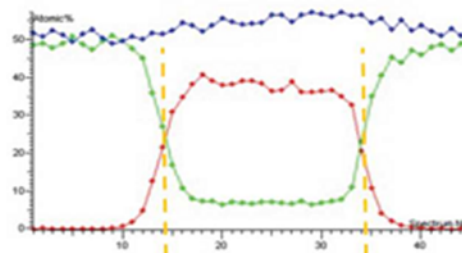
N	$\delta_{\text{TiO}_2} [\text{nm}]$	$\delta_{\text{SiO}_2} [\text{nm}]$	N	$\delta_{\text{TiO}_2} [\text{nm}]$	$\delta_{\text{SiO}_2} [\text{nm}]$
1	78.0559	49.2168	14	5.57542	3.51549
2	39.0279	24.6084	15	5.20373	3.28112
3	26.0186	16.4056	16	4.87849	3.07605
4	19.514	12.3042	17	4.59152	2.89511
5	15.6112	9.84337	18	4.33644	2.73427
6	13.0093	8.20281	19	4.1082	2.59036
7	11.1508	7.03098	20	3.90279	2.46084
8	9.75699	6.1521	21	3.71695	2.34366
9	8.67288	5.46854	22	3.548	2.23713
10	7.80559	4.92168	23	3.39373	2.13986
11	7.09599	4.47426	24	3.25233	2.0507
12	6.50466	4.1014	25	3.12224	1.96867
13	6.0043	3.78591			



Very thin layers are not new in applied optics:
rugate filters [Southwell, Appl. Opt. 24 (1985) 457]
and X-ray mirrors are routinely made using nm-
scale layers [Gullikson, Proc. 8th PXRMS (2006)]

Thickness inaccuracies in the deposited individual low/high index layers are irrelevant provided the total thickness ratio has the design value

Using thinner nanolayers entails an increasing number of interfaces, making interfacial irregularities potentially more and more relevant. Preliminary measurements show that film surface rugosity and thickness uniformity do not increase with # layers



energy-dispersive X-ray diffraction
(EDXRD) of 2.2/4.8nm 19 layers
film interfaces

Coordinator: Innocenzo M. Pinto (professor, OSA Fellow)

Participants: Elisabetta Cesarini (CF postdoc)

Maria Principe (L'Oreal UNESCO Women in Science Fellow; PhD)

Joshua Neilson (PhD student @ University of Sannio)

Place of Work : University of Salerno

(TEM, STM, AFM, XRD film characterization)

University of Sannio at Benevento

(film deposition Lab, ion-assisted e-beam evaporator)

University of Rome "Tor Vergata"

(film mechanical loss measurement)

Collaborations : NTHU (National Tsing Hua University), Taiwan, ROC

Virgo VCR&D (Genoa, Pisa, Rome, Rome ToV, Perugia, Urbino)

LIGO CCR (AU, H&W-S, UFL, CSULA,

CNR - IMM (Naples, Lecce)

Rome, December 19, 2018

- We started operating a coating deposition facility based on a custom version of the OPTOTECH-OAC75F ion-assisted e-beam evaporator in November 2017, thanks to substantial funding (> 600 KEUR) by Regione Campania.
- We established an extremely fruitful collaboration with the SPNM and CNR-Spin Laboratories of the University of Salerno for thin-film characterization using SEM/TEM, AFM and XRD. Our group at USannio merged with the Salerno group to form a single INFN Virgo working group.
- Collaborations with other Virgo groups involved (Genoa, Pisa, Rome “Tor Vergata”, Perugia, Urbino) was promoted in the frame of the Virgo Coating R&D (VCR&D) effort.
- Collaboration with the Photonics Lab of the National Tsing Hua University of Taiwan, (prof. Chao), our first partner in the development of nanolayered composite optical films, continued.

Rome, December 19, 2018

USannio Coating Lab

ICORE



← Coating machine (front view)
and laminar-flow hood

Coating machine (rear view) ↘



← The Venue (CeRICT/MUSA Labs)

Rome, December 19, 2018



- High vacuum chamber (cryo + rotative pumps)
- 1 EB-gun with 6 pockets (a second source will be installed)
- Plasma source (IAD)
- Argon and Oxygen in chamber feeds
- Fully controllable from GUI
- Rotating substrate support to enhance uniformity
- Ceramic lamps to heat the substrate

Rome, December 19, 2018

The UniSA WG has several facilities for morphological, structural and compositional characterization of optical thin films:

- Three room temperature AFM/AFS (*Bruker, Multimode V; Jpk, Nanowizard III; Nanite, Nanosurf*);
- Two UHV ($P < 10^{-9} \text{ mbar}$) AFM/STM (*Omicron*), one working in a temperature range from T_{amb} down to $T = 5K$;
- A SEM station (*Zeiss, Leo EVO 50*) w. energy dispersive spectroscopy (EDS) ;
- A field-emission-SEM (*Zeiss, Sigma GEMINI*);
- an X-ray Diffractometer (*Philips, X'Pert MRD-PRO @ CNR-Spin Lab*);
- A FeG-SEM (*FEI, INSPECT F*) w. integrated nanolithography system (*Raith Elphy Plus*);
- A photolithography station.



SPnM (Scanning Probe Microscopy and nanoMatter) lab.



MUSA (Multifunctional materials Synthesis & Analysis) lab (CNR - SPIN)
(D. Fittipaldi)

- Depositions @ USannio
 - Heat-treatment
 - XRD (crystallization study)
 - AFM, TEM, STM (morphology, interfaces, etc)
- } @ UniSA
- Raman/Brillouin @ CNR-IMM (Naples)
 - Mechanical loss (ringdown, GeNS) @ RomeToV
 - Ellipsometry measurements @ Genoa



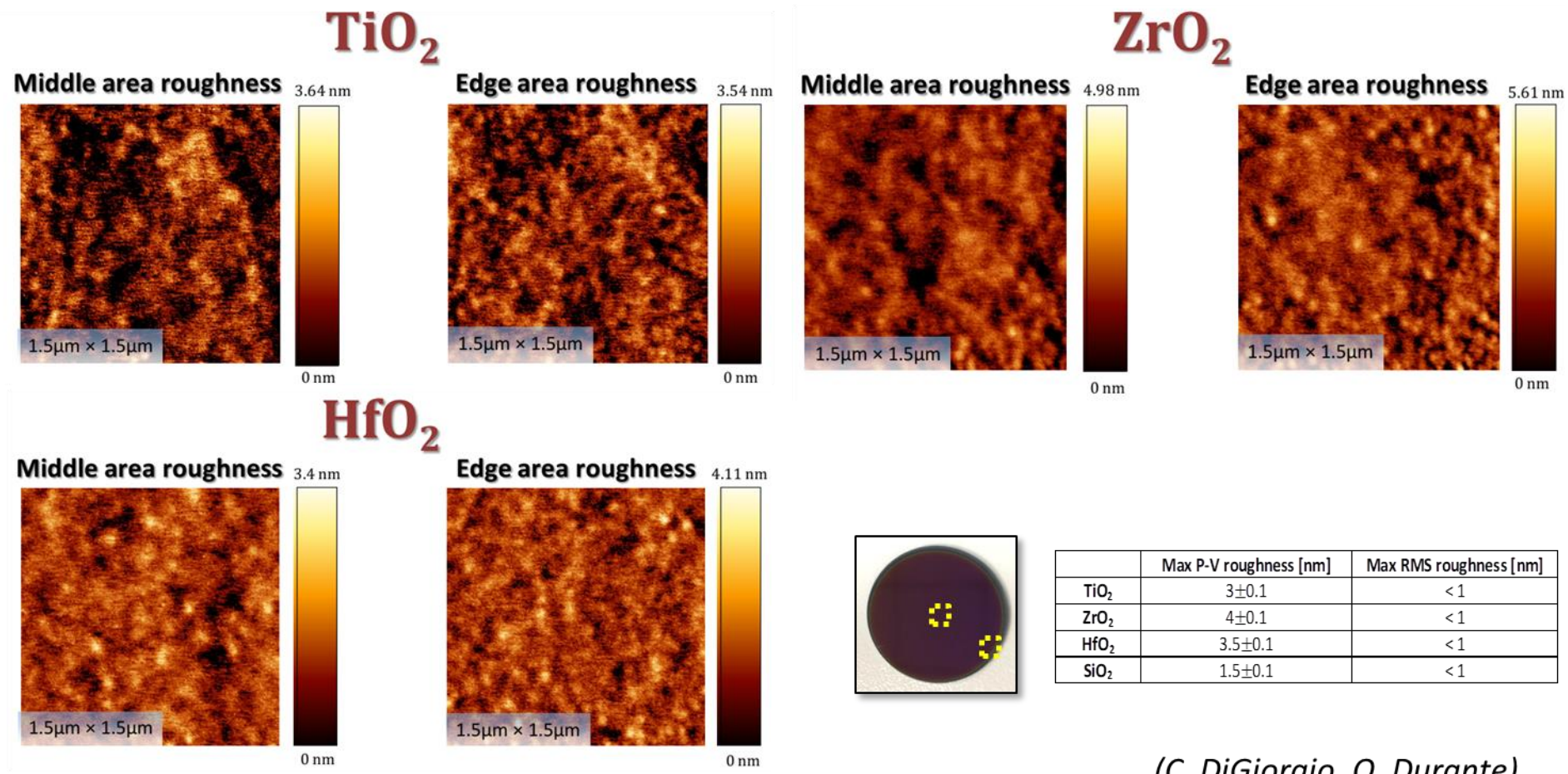
Missing measurement facilities
(as of August 2018)

optical losses
thermooptic coeffs
direct TN

AFM Surface Roughness Analysis

iCoRe

(single layer 1in Ø, 200nm thick, with IAD)

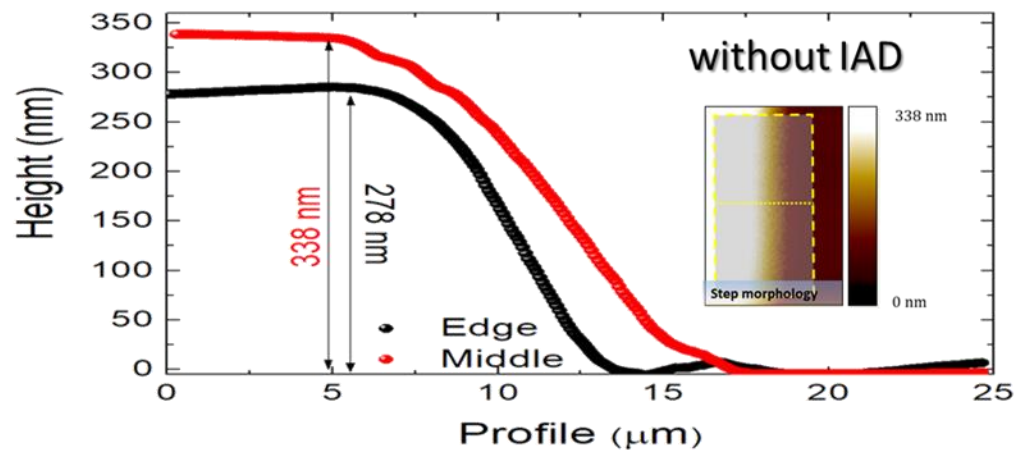
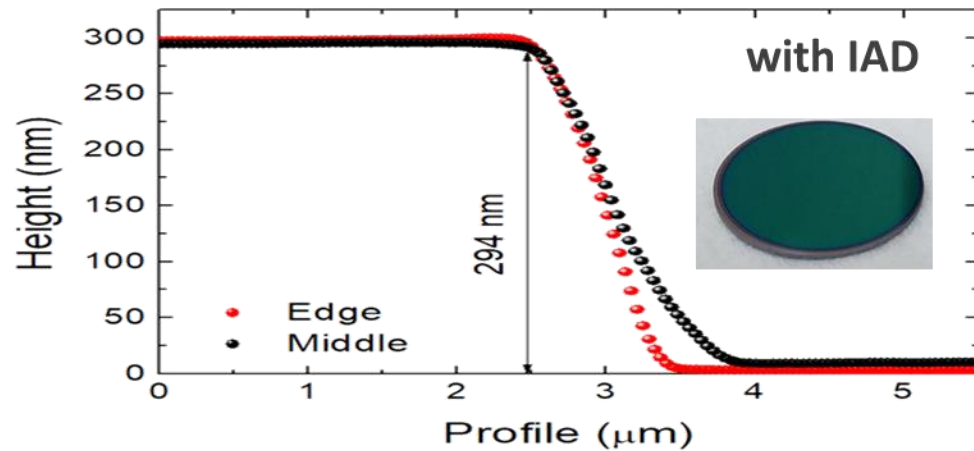
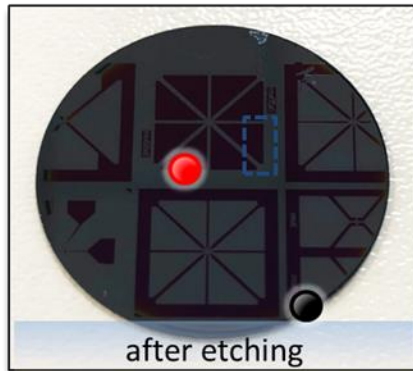


AFM Thickness Uniformity Analysis iCoRe

Selective wet-etching by photolithographic masking.

Average of hundreds profiles along the film-substrate step, middle region (red) and edge (black)

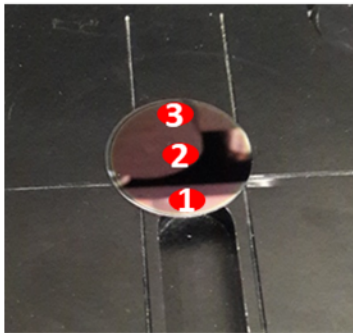
10 x TiO₂/SiO₂ doublets
25nm-thick each



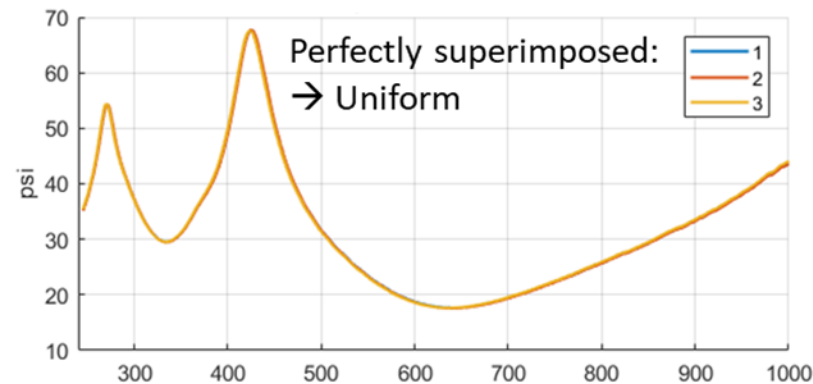
(G. Carapella, C. DiGiorgio)

Rome, December 19, 2018

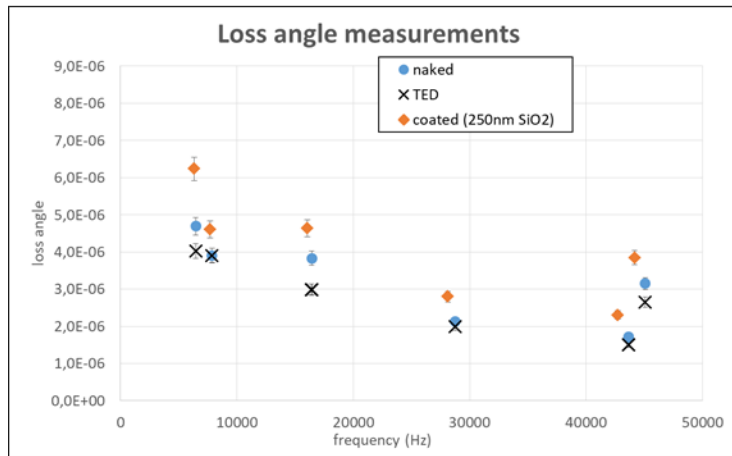
(USannio single Silica layer 1 in Ø, 250 nm thick, with IAD, as deposited)



SiO₂ film single layer
250nm thick



(M. Canepa, UniGE)



$$\varphi_{coating} = (1,1 \pm 0,4) \cdot 10^{-4}$$

in line w. results in the Literature

(E. Cesarini, D. Lumaca, UniRm ToV)



ICORE

Centro Studi e Ricerche Enrico Fermi
Attività 2018
→ **E. Cesarini**
Giornate di Studio: Progetti del Centro Fermi 2019-2021



MUSEO
STORICO DELLA FISICA
E
CENTRO
STUDI E RICERCHE
ENRICO FERMI



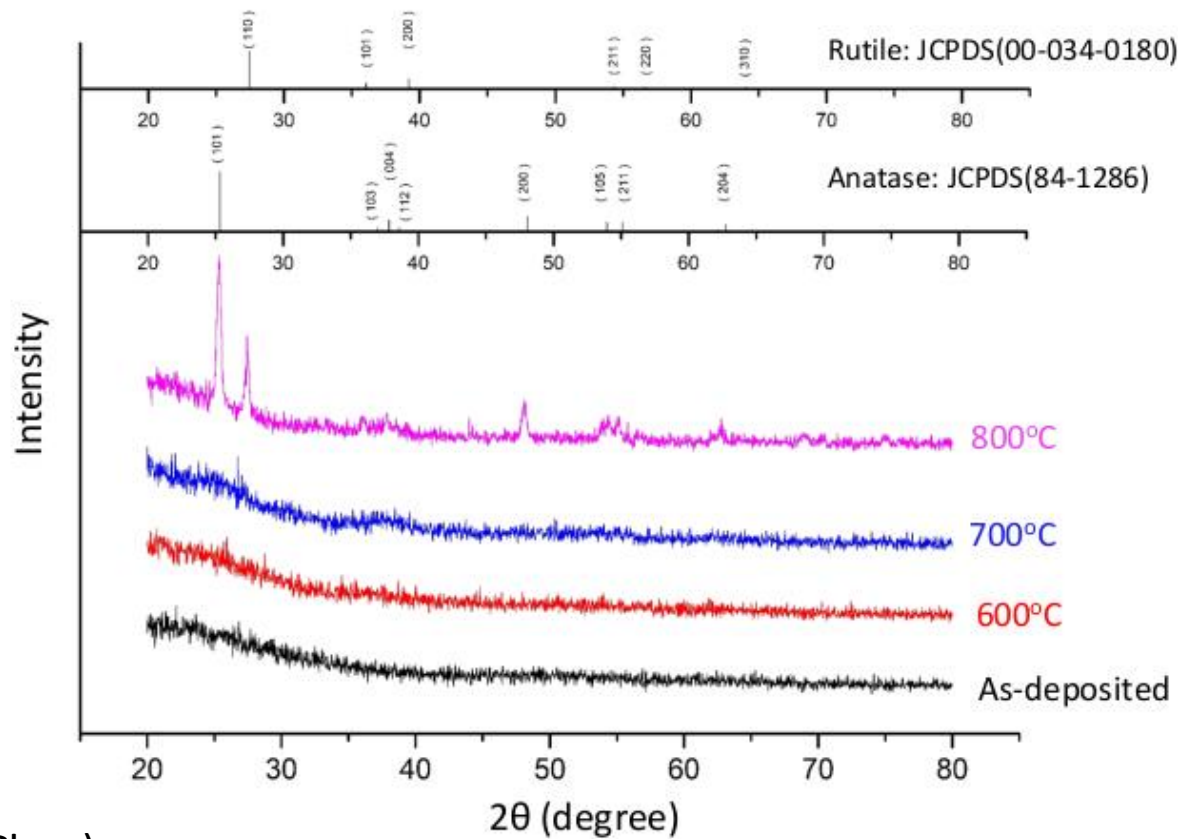
Università di Roma
Tor Vergata



Rome, December 19, 2018

Silica/Titania nanolayered composites with individual layer thicknesses below 3nm were annealed at 600C (24h) without crystallization (collaboration with NTHU)

XRD

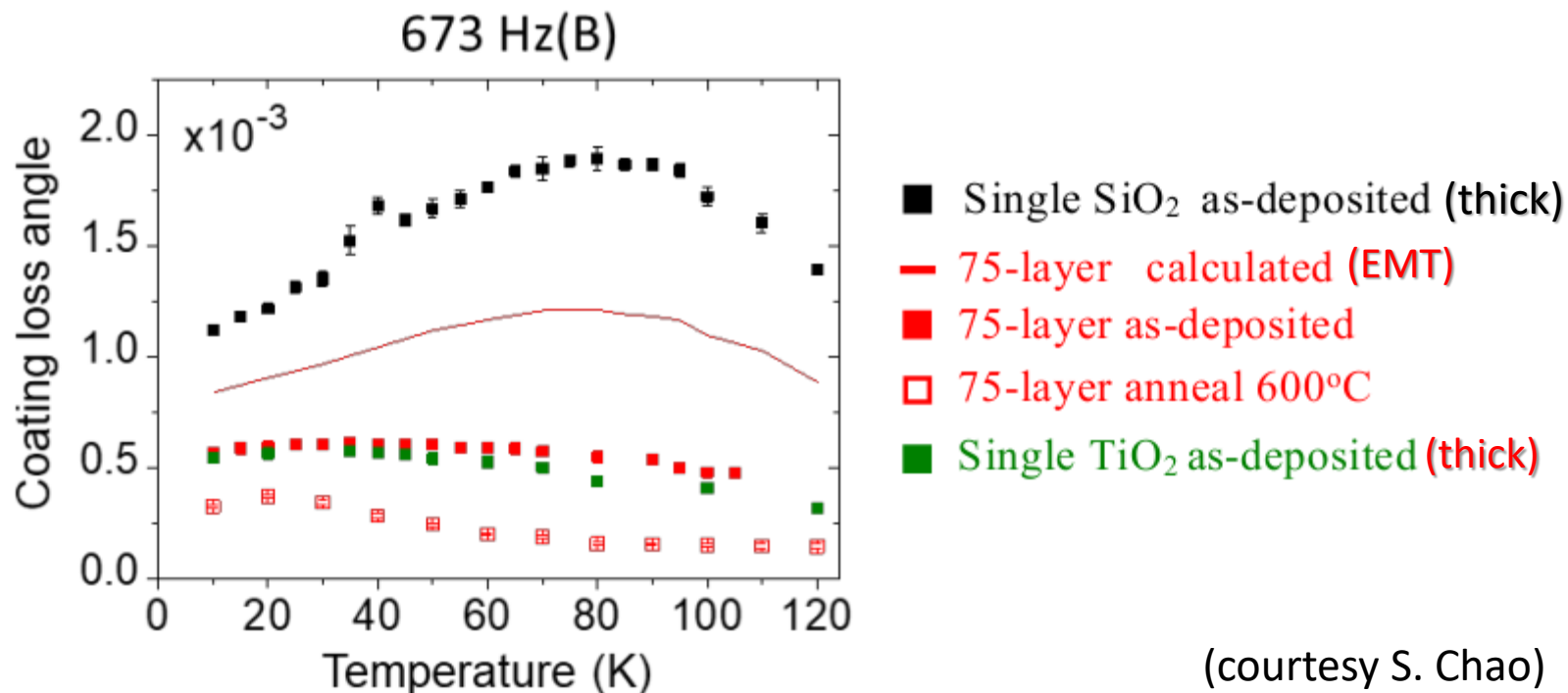


75-layer ($\text{TiO}_2 = 1.8\text{nm} \times 38$,
 $\text{SiO}_2 = 3.6\text{nm} \times 37$)

(courtesy S. Chao)

Main Results, contd.

- Nanolayering Silica/Titania suppresses Silica's mechanical loss peak at cryogenic temperatures. Does this apply to other glassy oxides (e.g., Tantalum) ?



- Annealing at 600C (24h) reduces coating loss angle by a factor ~ 2 .

- Production of nanolayered SiO₂/TiO₂ films (optically equivalent, e.g., same refractive index and optical thickness but different individual layer thicknesses and total number of nanolayers).
- Set up of a characterization pipeline (film morphology, optical properties, mechanical losses) for nanolayered films.
- Optimization of the deposition-process parameters for best quality of the films. We expect further improvements in the film quality (especially as regards morphology) by finer tuning of the plasma-ion assistance unit.

- We will deposit, and characterize nanolayered films consisting of a good glass-former (SiO_2 or Al_2O_3) paired with an optically dense (but prone to crystallization upon annealing) material (Zirconia, Hafnia, Tantalum, Niobia);
- We will investigate whether /to what extent the temperature of the deposition target (that we can control) affect the quality and structure of the film.
- We will deposit and characterize nanolayered Silica/Alumina films. These could be an appealing option for the low-index coating material of 3G cryogenic detectors (ET), in terms of all relevant figures (low optical index, low mechanical and optical losses, no cryo-peak, high annealing temperature).
- On the modeling side, we will investigate the optimal design of m-ary reflective coatings with $m > 2$, allowing relatively lossy materials but denser materials (e.g., Silicon, Lanthanides, Tellurium, etc.).

Rome, December 19, 2018

- # 1- Deposition of high index nanolayered films based on Silica (or Alumina) alternated with Zirconia, Hafnia, Tantalum, Niobia;
- # 2- Characterization of the above composite films : maximum annealing temperature before crystallization vs nanolayer thickness; optical quality; mechanical losses;
- # 3- Deposition of low index Silica/Alumina nanolayered films for cryogenic operation (cryo-testing at NTHU);
- # 4- Characterization of the above low index composite films (maximum annealing temperature before crystallization, optical quality (index, losses), mechanical losses (in particular at cryo- temperatures))

Rome, December 19, 2018

Expected fundings (next 3-years, starting 2019):

-Request of funding by Centro Fermi

*# 2 Grants (2019-2020) – one of the continuation of Dr. Cesarini's
>> **No budget** requested for consumables or inventory*

-External fundings (yearly)

Virgo (INFN-CSN2) funding (consumables & inventory);

-Potential external fundings

ERC grant application by Maria Principe @ Usannio

PRIN-SUD application to MIUR (1918), worth 1M EUR

-International fundings

the NTHU Group is funded by Taiwan NSF

Rome, December 19, 2018

USannio



Left to right: Giuseppe Castaldi, Vincenzo Galdi, Joshua Neilson (PhD fellow @ USannio, supported by CSULA & GSSI), Max Moccia, Vincenzo Pierro, Innocenzo M. Pinto, Maria Principe

UniSA



Left to right: Fabrizio Bobba, Giovanni Caraella, Cinzia Diiorgio, Ofelia Durante, Rosalba Fittipaldi, Vincenzo Fiumara (now at UniBAS), Francesco Chiadini

+ Rome ToV Folks... see 2nd part of talk (Elisabetta's)

Rome, December 19, 2018



Prof. Chao Shiu (NTHU PI, and our historical research partner)
visited our group and Lab in November 2018
(supported by INFN-FAI)

Rome, December 19, 2018

Publications (2018)

M.L. Gorodetsky, Y. Levin, I.M. Pinto , S.P. Vyatchanin	Editorial – In Memoriam Vladimir Borisovich Braginsky	Physics Letters, Section A	2018	10.1016/j.physleta.2018.05.025
I.M. Pinto, M. Principe et al.	A multi-step approach to assessing ligo test mass coatings	J. Physics: Conference Series	2018	10.1088/1742-6596/957/1/012010
I.M. Pinto, M. Principe et al.	Optical properties of amorphous SiO ₂ -TiO ₂ multi-nanolayered coatings for 1064-nm mirror technology	Optical Materials	2018	10.1016/j.optmat.2017.09.043
I.M. Pinto, M. Principe et al.	Optical scattering measurements and implications on thermal noise in Gravitational Wave detectors test-mass coatings	Physics Letters, Section A	2018	10.1016/j.physleta.2017.05.050
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	All-sky search for long-duration gravitational wave transients in the first Advanced LIGO observing run	Class. Quantum Grav.	2018	10.1088/1361-6382/aaab76
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	Constraints on cosmic strings using data from the first Advanced LIGO observing run	Phys. Rev. D	2018	10.1103/PhysRevD.97.102002
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	Effects of data quality vetoes on a search for compact binary coalescences in Advanced LIGO's first observing run	Class. Quantum Grav.	2018	10.1088/1361-6382/aaaafa
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	First Search for Nontensorial Gravitational Waves from Known Pulsars	Phys. Rev. Letters	2018	10.1103/PhysRevLett.120.031104
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	Full band all-sky search for periodic gravitational waves in the O1 LIGO data	Phys. Rev. D	2018	10.1103/PhysRevD.97.102003
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	GW170817: Implications for the Stochastic Gravitational-Wave Background from Compact Binary Coalescences	Phys. Rev. Letters	2018	10.1103/PhysRevLett.120.091101
I.M. Pinto, M. Principe , the LIGO Scientific Collaboration	Identification and mitigation of narrow spectral artifacts that degrade searches for persistent gravitational waves in the first two observing runs of Advanced LIGO	Phys. Rev. D	2018	10.1103/PhysRevD.97.082002
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	Prospects for observing and localizing gravitational-wave transients with Advanced LIGO, Advanced Virgo and KAGRA	Living Reviews on Relativity	2018	10.1007/s41114-018-0012-9
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	Search for Tensor, Vector, and Scalar Polarizations in the Stochastic Gravitational-Wave Background	Phys. Rev. Letters	2018	10.1103/PhysRevLett.120.201102
E. Cesarini, I.M. Pinto, M. Principe , the LIGO-Virgo Collaboration	GW170817: Measurements of Neutron Star Radii and Equation of State	Phys. Rev. Lett.	2018	10.1103/PhysRevLett.121.161101

Rome, December 19, 2018

Thanks for Listening!



Questions ?

Rome, December 19, 2018